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## Description

### Features.

- ◆ Super high Flux output and high Luminance
- ◆ Designed for high current operation
- ◆ Low thermal resistance:12°C/W
- ◆ SMT solder bility
- ◆ RoHS compliant

### Applications.

- ◆ General Illumination
- ◆ Outdoor & Indoor architectural lighting
- ◆ Decorative lighting
- ◆ Portable lighting and Reading lighting
- ◆ Traffic signaling

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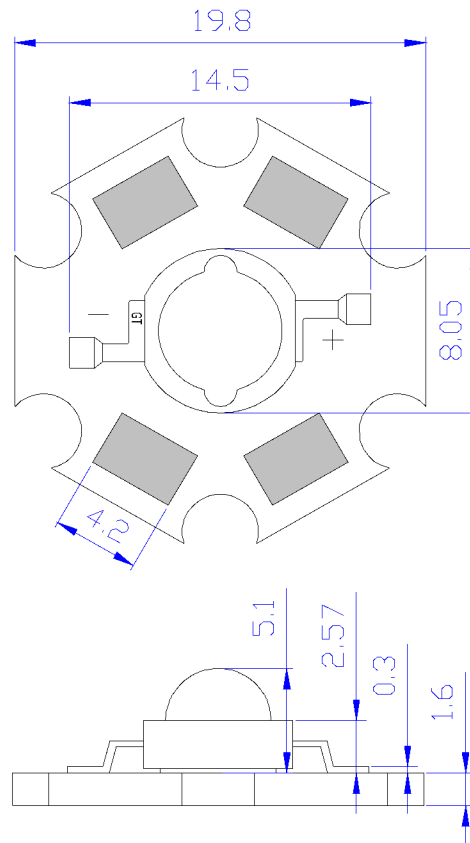
Soldering Condition

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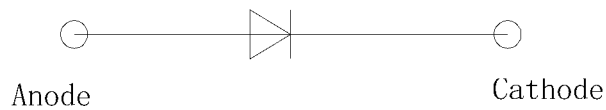
## Outline Dimensions

### 1、 Dome Type



### 2、 Circuit diagram

INTERNAL CIRCUIT DIAGRAM



#### Notes

1. All dimensions are in millimeters.(tolerance:±0.2)
2. Dimension Scale:1:1

\*The appearance and specifications of the product may be changed for improvement without notice.

## Parameters

### Electrical-Optical Characteristics at IF=750mA, Ta=25°C

| Parameter          | Symbol          | Min  | Typ | Max  | Unit |
|--------------------|-----------------|------|-----|------|------|
| Radiation flux     | $\phi_e$        | 900  | ~   | 1000 | mw   |
| Wavelength         | $\lambda_D$     | 390  | ~   | 400  | nm   |
| Forward Voltage    | $V_F$           | 3.5  | ~   | 4.5  | V    |
| Power Dissipation  | $P_D$           | 2.63 | ~   | 3.38 | W    |
| View Angle         | 2 $\theta$ 1/2  | ~    | 120 | ~    | deg. |
| Thermal Resistance | $R\theta_{J-B}$ | ~    | 12  | ~    | °C/W |

### Absolute Maximum Ratings

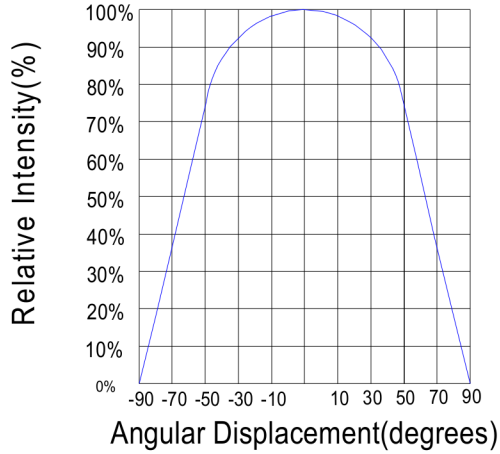
| Parameter                                | Symbol    | Value                              | Unit  |
|------------------------------------------|-----------|------------------------------------|-------|
| Forward Current                          | $I_F$     | 750                                | mA    |
| Junction Temperature                     | $T_j$     | 115                                | °C    |
| Operating Temperature                    | $T_{opr}$ | -40~+60                            | °C    |
| Storage Temperature                      | $T_{stg}$ | 0~+60                              | °C    |
| ESD Sensitivity                          | ~         | ±2,000V HBM                        | ~     |
| Temperature Coefficient of voltage       | ~         | -5                                 | mV/°C |
| DC Pulse Current(@ 1 KHz,10% duty cycle) | $I_{FP}$  | 1000                               | mA    |
| Reverse Voltage                          | $V_R$     | Not designed for reverse operation |       |

#### \*Notes

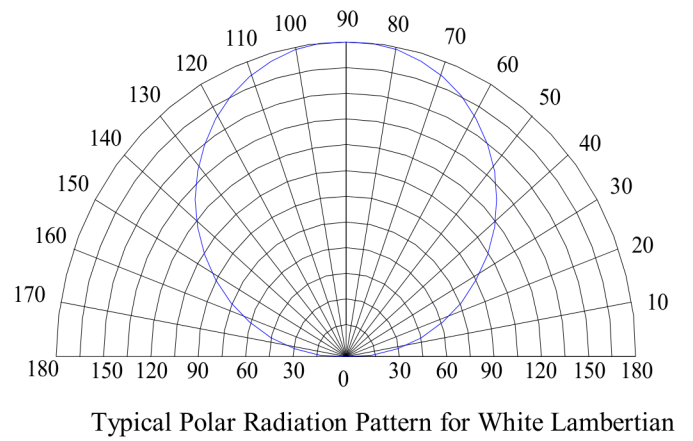
1. Tolerance of Luminous Flux is ±3%.
2. Tolerance of Forward Voltage is ±0.1V.

# Typical Characteristic Curves(1)

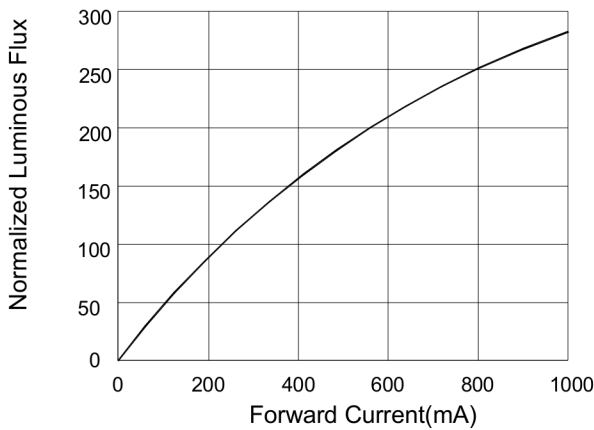
## 1. Typical Light Distribution Curve



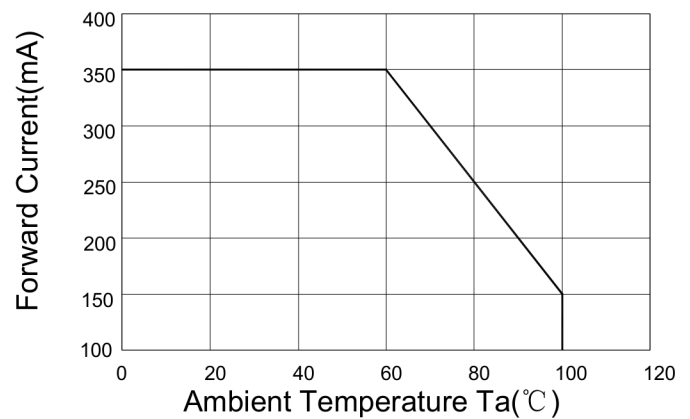
## 2. Typical Light-Emitting Angle Radiation Pattern



## 3. Forward Current vs. Relative Luminous Flux Curve

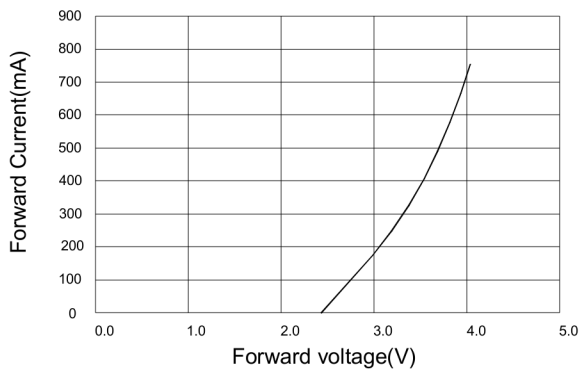


## 4. Forward Current Derating Curve, Derating based on $T_{max}=125^{\circ}C$

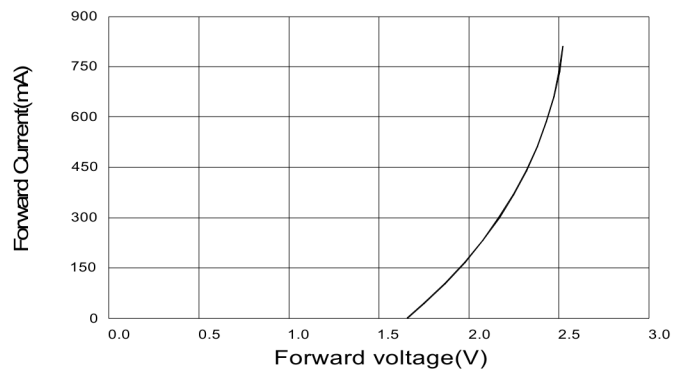


## 5. Electrical Characteristics Curve

### 5-1. White, Royal Blue, Blue, Green

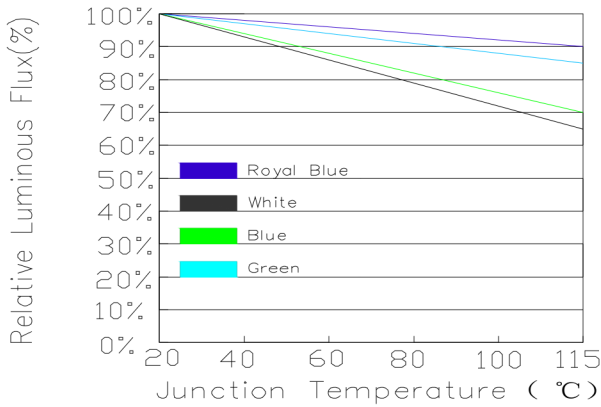


### 5-2. Amber, Red

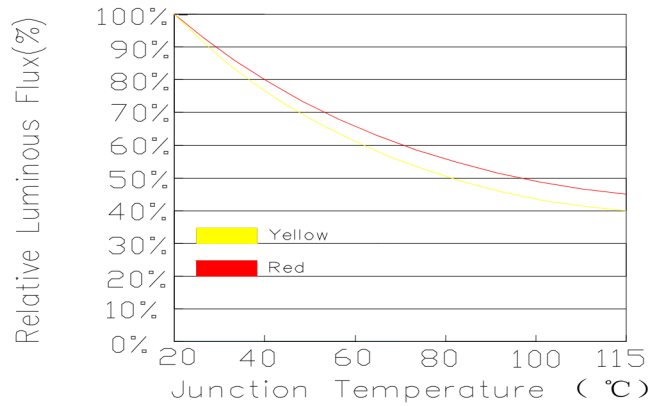


## Typical Characteristic Curves(2)

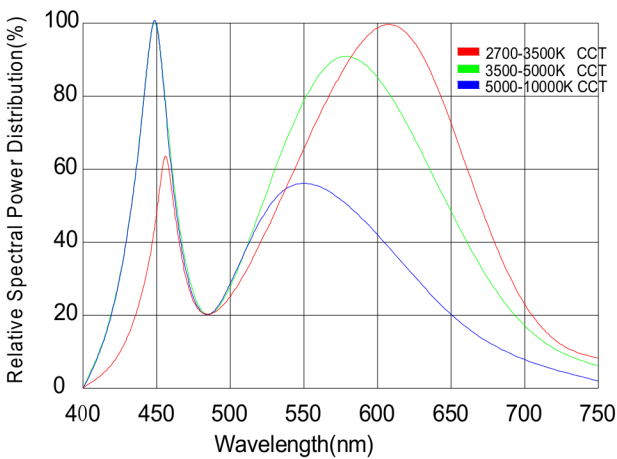
6-1. Relative Flux vs. Junction Temperature (If = 350 mA)  
White, Royal Blue, Blue, Green



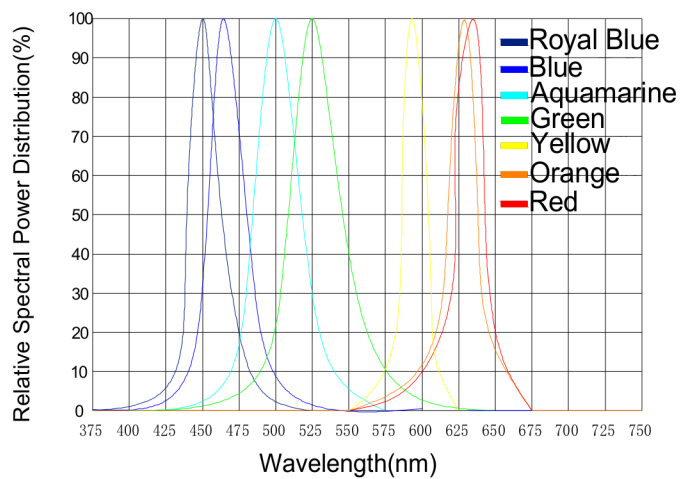
6-2. Relative Flux vs. Junction Temperature (If = 400 mA)  
Amber, Red



7. Typical white spectral distribution

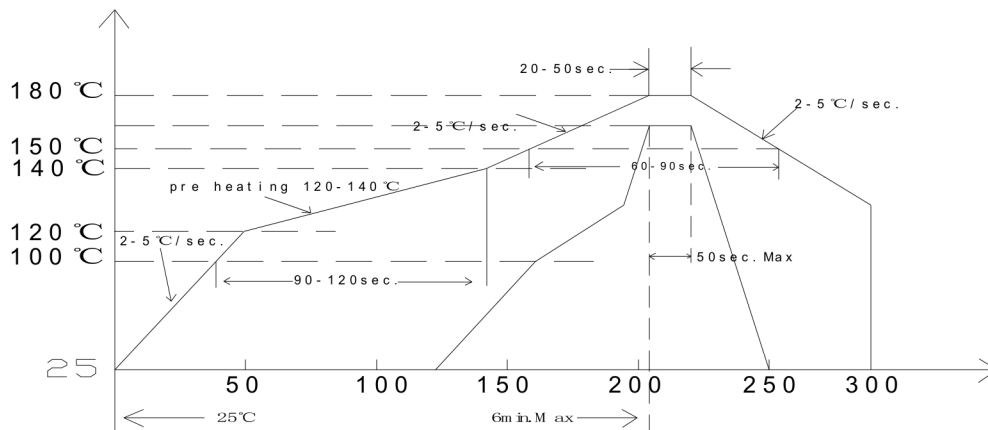


8. Relative Spectral Power Distribution



9. Reflow temperature time curve

Reflow Soldering Profile — Lead Free Solder



## Reliability Test Items And Conditions

| Test Items                        | Test Condition            | Test Hours Cyles | Sample Size | Ac/Re |
|-----------------------------------|---------------------------|------------------|-------------|-------|
| DC Aging                          | Ta=25℃<br>IF=750mA        | 1000H            | 22          | 0/1   |
| Hot and cold shock                | -40℃/30min<br>+100℃/30min | 100Cycles        | 22          | 0/1   |
| High Temperature Storage          | Ta=100℃                   | 1000H            | 22          | 0/1   |
| High Temperature<br>High Humidity | 85℃/85%RH                 | 1000H            | 22          | 0/1   |
| Low TemPerature Storage           | Ta=-40℃                   | 1000H            | 22          | 0/1   |
| ESD(HBM)                          | 2000V HBM                 | 1Time            | 10          | 0/1   |

## Criteria For Judging the Damage

| Items           | Symbol         | Test Condition        | Criteria For Judging Damage                                                         |
|-----------------|----------------|-----------------------|-------------------------------------------------------------------------------------|
| Forward Voltage | V <sub>F</sub> | I <sub>F</sub> =750mA | Initial Data±10%                                                                    |
| Reverse Current | I <sub>R</sub> | V <sub>R</sub> =5V    | I <sub>R</sub> ≤10μA                                                                |
| Luminous Flux   | φ <sub>v</sub> | I <sub>F</sub> =750mA | Average φ <sub>v</sub> degradation≤20%<br>Single LED φ <sub>v</sub> degradation≤30% |

## Soldering Condition

| Reflow Soldering            |                          |                  | Manual Welding   |                |
|-----------------------------|--------------------------|------------------|------------------|----------------|
|                             | High temperature PC lens | Molding products | Temperature      | Soldering time |
| Preheat                     | 100-140°C                | 180-200°C        | Highest<br>350°C | 3ses once      |
| Heatup time                 | 120sec Max               | 120sec Max       |                  |                |
| Peak temperature            | 180°C Max                | 260°C Max        |                  |                |
| Condition of Soldering time | 50sec Max                | 10sec Max        |                  |                |

\*Notes

Conventional PC lens products don't use reflow soldering.